

LAW OFFICES OF

*Lee A. Drizin*  
LEE A. DRIZIN CHTD.

LEE A. DRIZIN  
ETHAN M. KOTTLER  
LESTER A. BERMAN  
WWW.DRIZINLAW.COM

October 16, 2017

**VIA FACSIMILE (702) 486-4067 AND US MAIL**



Sharath Chandra, Administrator  
Real Estate Division  
Department of Business & Industry  
State of Nevada  
3300 W. Sahara Avenue  
Suite 350  
Las Vegas, NV 89102

Re: **Reda Maria Guden**  
Case No. 2016-2130

Dear Administrator:

This office represents Ms. Guden in the above-entitled matter filed a *Petition for Rehearing* within ten days of the decision of the Nevada Real Estate Commission (the "Commission") in accordance with NAC 645.820(1). The decision imposed a fine in the amount of \$510,720.63 and revoked the Respondent's license.

NAC 645.820(6) provides that if a petition for rehearing is filed and the Commission is not scheduled to meet before the effective date of the penalty, the Division may stay enforcement of the decision appealed from. When determining whether a stay is to be granted, the Division shall determine whether the petition was timely filed and whether it alleges a cause or ground which may entitle the licensee to a rehearing.

The Commission is not scheduled to meet again until December while the effective date of the order is October 22, 2017. Accordingly, we respectfully request the Division stay enforcement of the decision. We believe that the Petition for Rehearing, which was timely filed, sets forth sufficient grounds that will entitle the licensee to a rehearing.

Thank you for your prompt consideration of this matter.

Very truly yours,

LEE A. DRIZIN, CHTD.

*Lee A. Drizin*  
LEE A. DRIZIN, ESQ.

2460 PROFESSIONAL COURT  
SUITE 110  
LAS VEGAS, NV 89128

TEL  
(702) 798-4955

FAX  
(702) 798-5955

EMAIL  
LEE@LEEDRIZIN.COM  
ETHAN@LEEDRIZIN.COM  
LESBERMAN@LEEDRIZIN.COM